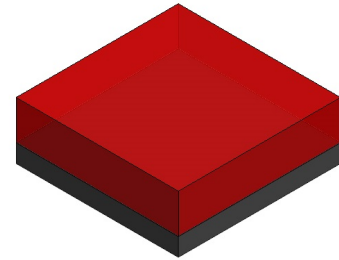


LA UR43FP6

LED Chip Converted red (630 nm) 43 mil



Light Avenue Premium Edition LED series is designed for high performance consumer applications. Remarkable light extraction is reached by a particular top emitting design. It is possible to group this chip as narrow as possible without losing any space on the PCB. The product can be soldered with a classical reflow process.



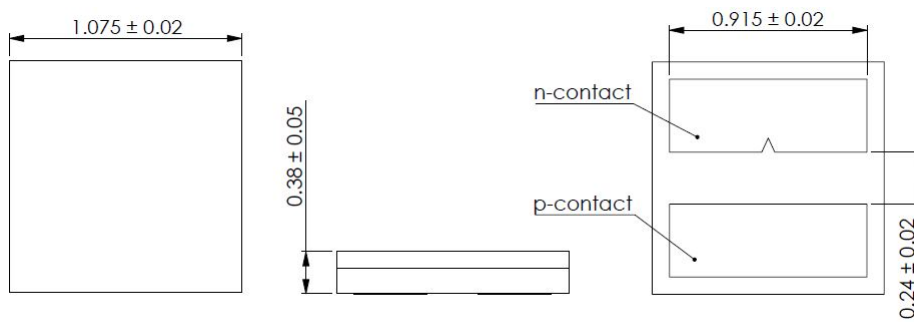
Features

- Lambertian radiation
- Grouping: luminous flux, color coordinates
- ESD sensitive device
- Chip level conversion
- Flipchip

Applications

- Solid state light

Delineation



All dimensions in mm.

Mechanical characteristics

DESCRIPTION		MINIMUM	TYPICAL ¹	MAXIMUM
Chip size	(μm)	1045	1075	1105
Chip height	(μm)	320	380	440
Dimension cathode (n)	(μm)	860 x 280	915 x 335	970 x 390
Dimension anode (p)	(μm)	860 x 280	915 x 335	970 x 390
Bottom contact		Cathode (n), Au and Anode (p), Au		
Die attach		Soldering		

LA UR43FP6

LED Chip Converted red (630 nm) 43 mil



Electro-optical characteristics ($T_A = 25^\circ\text{C}$)²

PARAMETER	SYMBOL	CONDITION	MIN.	TYP. ¹	MAX.	UNIT
Forward voltage	V_F	$I_F = 700\text{ mA}$	2.7	2.95	3.2	V
Reverse voltage	V_R	not designed for reverse operation				
Centroid wavelength	$\lambda_{\text{centroid}}$	$I_F = 700\text{ mA}$		630		nm
Luminous flux	Φ_v	$I_F = 700\text{ mA}$	32000		52000	mlm
Viewing angle	$2\Theta_{1/2}$	$I_F = 700\text{ mA}$		120		°

Maximum ratings ($T_A = 25^\circ\text{C}$)³

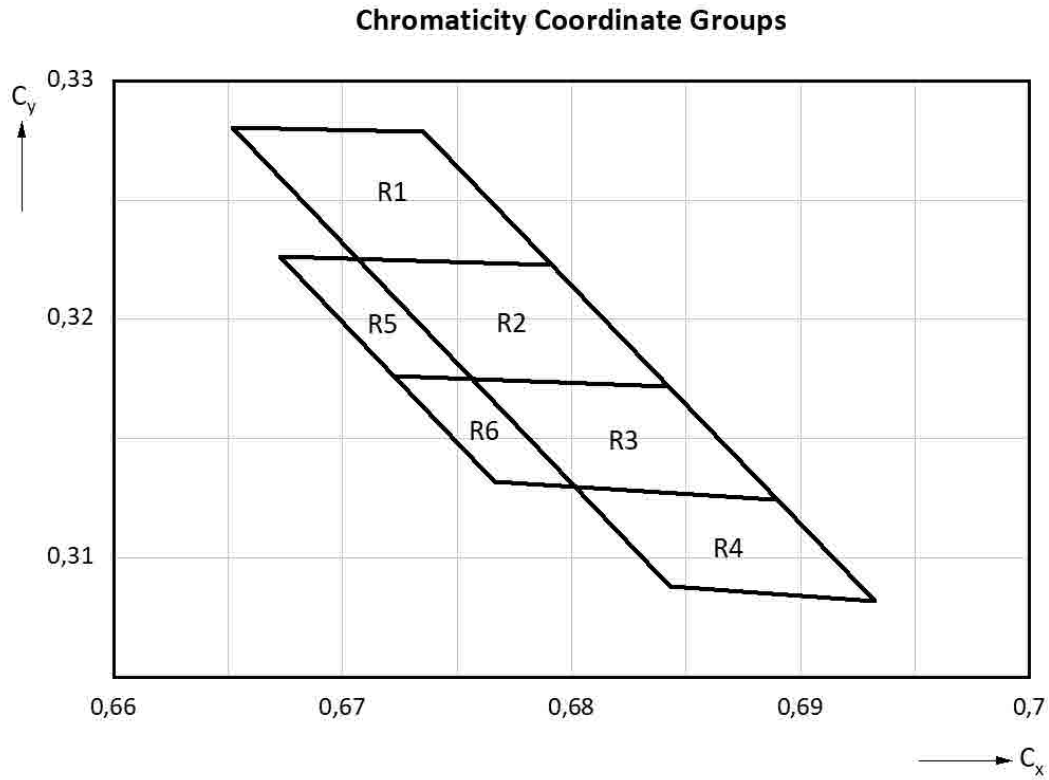
PARAMETER	SYMBOL	VALUE	UNIT
Operating temperature range	T_{op}	-40...85	°C
Storage temperature range	T_{stg}	-40...85	°C
LED junction temperature	T_j	125	°C
Forward current	I_F	30...1000	mA

Binning ($I_F = 700\text{ mA}$)

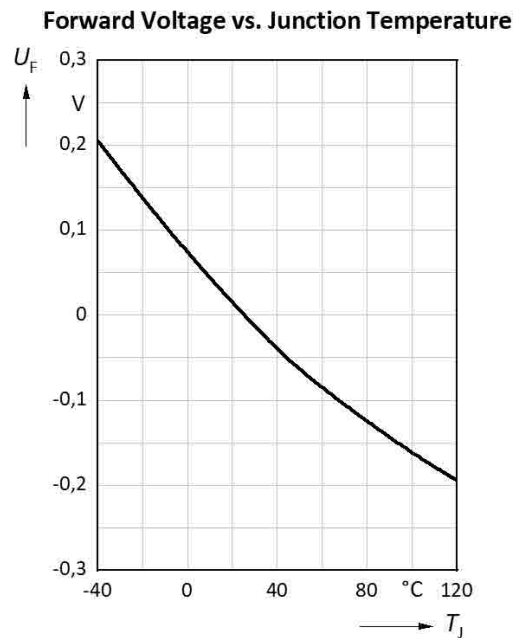
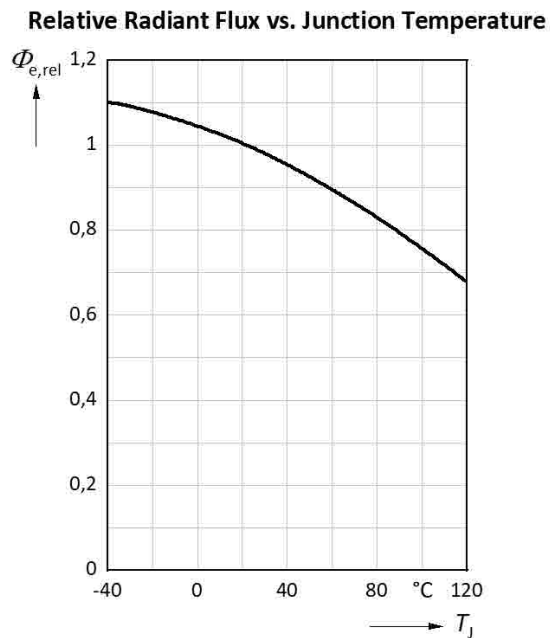
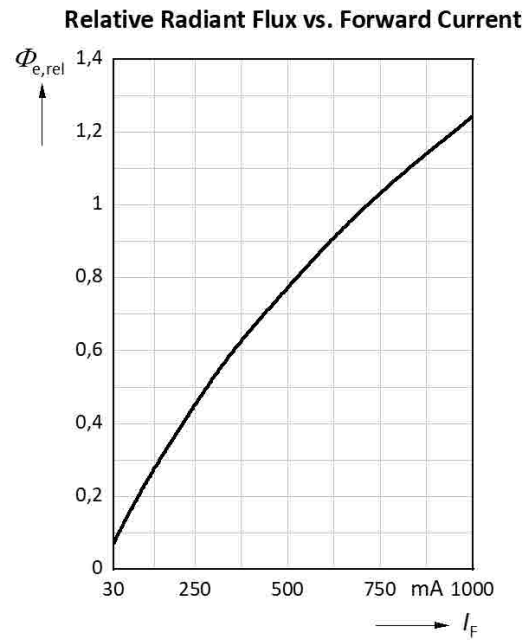
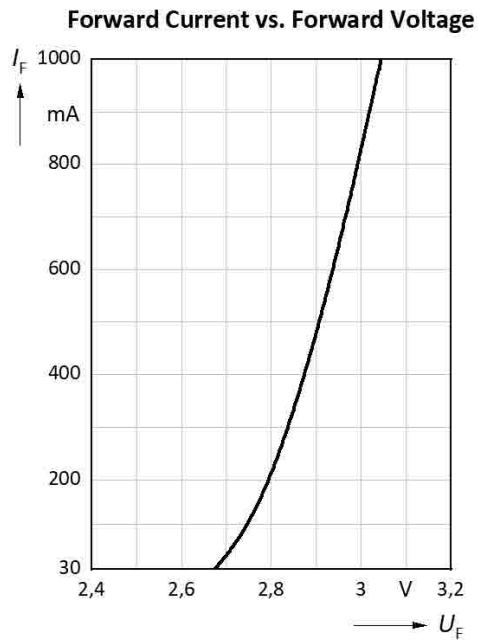
		BIN
Luminous flux (mlm)	> 32000	52
	> 40000	53
	> 50000	54

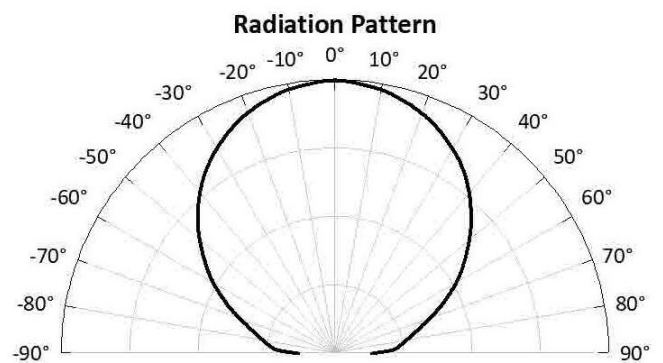
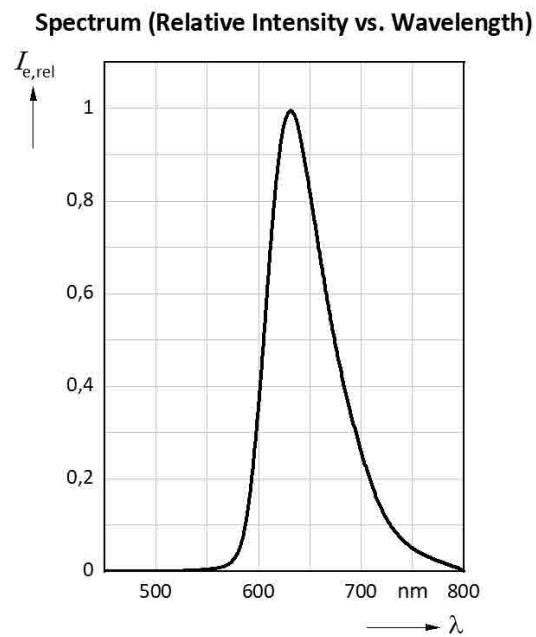
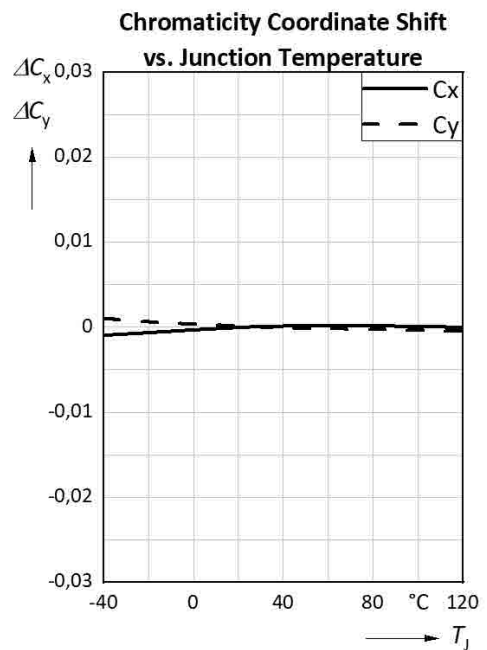
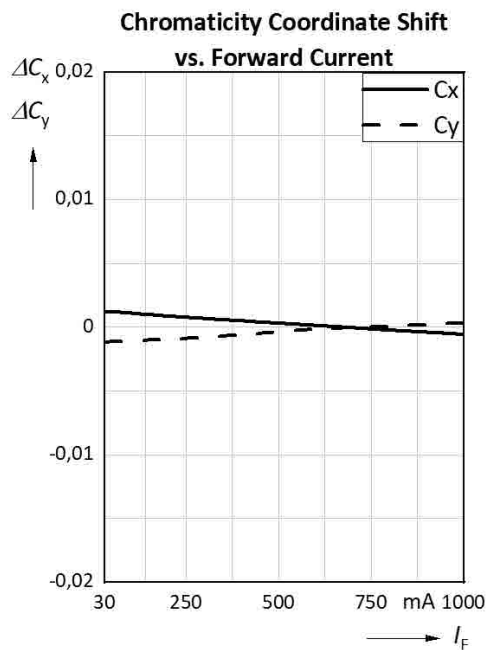
There may be more than one bin on one single foil. Single bins cannot be ordered. Customized specifications are possible. Please contact our nearest sales office for further information.

Chromaticity coordinate groups



Typical characteristics graphs





LA UR43FP6

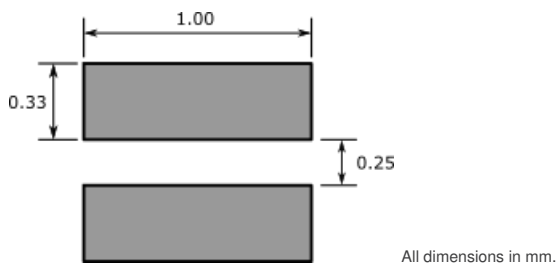
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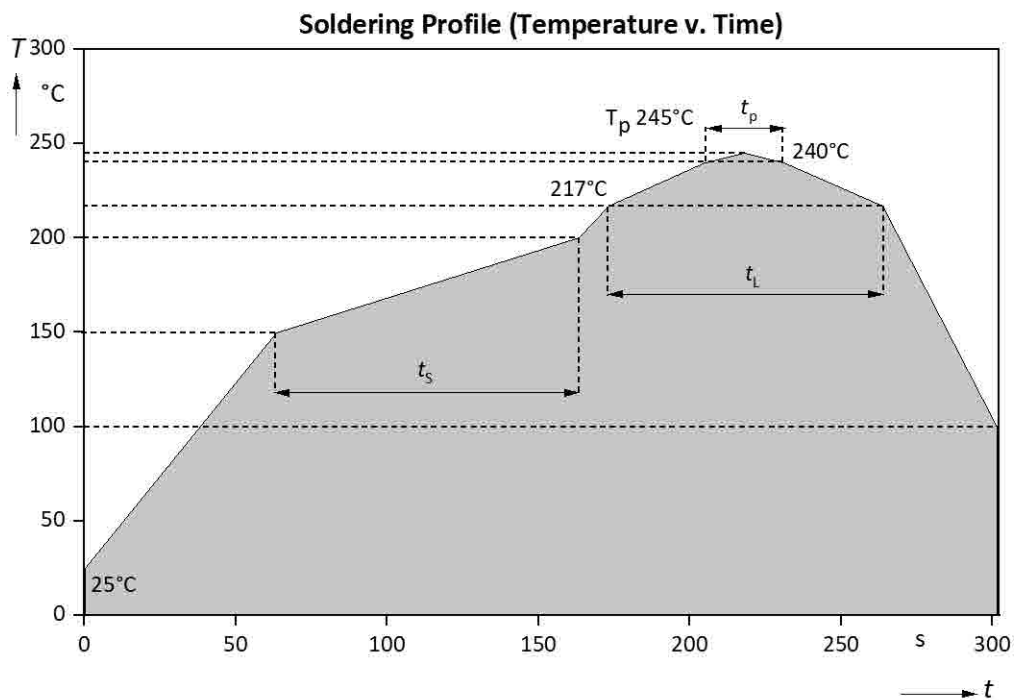
Thermal characteristics

PARAMETER	SYMBOL	VALUE	UNIT
Thermal resistance junction ambient	$R\Theta_{JA}$	9.3	K/W
Soldering temperature	T_{sold}	245	°C

Recommended solderpad



Soldering



LA UR43FP6

LED Chip Converted red (630 nm) 43 mil



Recommended reflow soldering conditions following IPS/JEDEC J-STD-020.

Pb-FREE ASSEMBLY	MIN	TYP	MAX	UNIT
Ramp-Up rate to preheat 25°C to 150°C		2	3	°C/s
Time t_s T_{Smin} to T_{Smax}	60	100	120	s
Ramp-up rate to peak T_{Smin} to T_P		2	3	°C/s
Liquidus temperature T_L		217		°C
Time above liquidus temperature t_L		80	100	s
Peak temperature T_P		245	260	°C
Time within 5°C of actual peak temp.	10	20	30	s
Ramp-Down rate		3	6	°C/s
Time 25°C to T_P			480	s

LA UR43FP6

LED Chip Converted red (630 nm) 43 mil



Handling and storage conditions

Storage time for wafers in sealed condition is not limited by the die itself, but may be limited by the adhesion of the blue foil (storage ambient conditions: $T_a = 15 \dots 30^\circ\text{C}$; relative humidity: $< 60\%$, vertical storage). Customer has to make sure that there is no glue from the adhesive foil on the backside either by a die shear test or by visual inspection of the backside before production. The hermetically sealed shipment lot shall be opened under temperature and moisture controlled cleanroom environment only. Customers have to follow the according rules for desposition as the material can be hazardous for humans and the environment. Chips are placed on a blue foil, which may contain the following substance in a concentration of circ.18% wt: Bis (2-ethyl(hexyl)phthalate) (DEHP) [CAS #: 117-81-7; EC # 204-211-0]. Dice have to be handled ESD sensitive.

Packing

LEDs are packaged automatically on reels with a quantity of 600 pieces. Labels for identification of cathode and anode and with the lot data are placed on the reel.

Design objectives

The chip design was developed and released based on the producer's standard assembly procedures and packaging. Bond strength properties are in accordance to MIL-STD-750D, method 2037. Whether the chip fits to the customer's products with its according die and wire bond procedures and packaging must be evaluated by the customer himself. If workability problems arise after this release a mutually conducted problem solving procedure has to be set up, if the chips are suspected of contributing to the problems. The chips are produced with best effort, but on chip level a subset of the chip characteristics can be determined only. Performance of the chip in the customer's products can only be determined by the customer himself.

Returns and complaints

For complaints and returns of material a RMA-number is necessary. Samples for analysis purposes can be send to us without credit.

Shipping conditions

If not otherwise arranged, the "General Terms of Business of Light Avenue GmbH" apply for any shipment. If this document is not familiar to you, please request it at our nearest sales office.

Disclaimer

Attention please!

- **Components used in life-support devices or systems must be expressly authorized for such purpose!**

Critical components⁴ may only be used in life-support devices⁵ or systems with the express written approval by us.

- All products, product specifications and data to improve reliability, function, design or otherwise are subject to change without notice .
- Light Avenue, its affiliates, agents, and employees, and all persons acting on its or their behalf, disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product. Light Avenue makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Light Avenue disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability. Statements regarding the suitability of products for certain types of applications are based on Light Avenue's knowledge of typical requirements that are often placed on Light Avenue's products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Light Avenue's terms and conditions of business, including but not limited to the warranty expressed therein. Except as expressly indicated in writing, Light Avenue's products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Light Avenue product could result in personal injury or death. Customers using or selling Light Avenue products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Light Avenue personnel to obtain written terms and conditions regarding products designed for such applications. No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Light Avenue. Product names and markings noted herein may be trademarks of their respective owners.
- The information describes the type of component and shall not be considered as assured characteristics. Due to technical requirements components may contain dangerous substances. For information on the types in question please contact our Sales Organization.
- Lead free product - RoHS compliant.
- The quality level of the final visual inspection shall comply to an AQL of 1.0 (according to MIL-STD-105E, level II), if the customer performs an incoming visual inspection of a shipment.

LA UR43FP6

LED Chip Converted red (630 nm) 43 mil



- All chips are checked according to the producer's specification of the visual inspection. If this document is not familiar to you, please request it at our nearest sales office.

Changes

VERSION	DATE	CONTENT
1.0	06.01.2020	Change management has started, technical graphs have been added (page 3-5).
2.0	24.06.2021	Adjustment of the figure delineation.
3.0	10.01.2022	New address.

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¹Due to the special conditions of the manufacturing processes of LED, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.

²Measurements are done with an accuracy of $\pm 15\%$. Correlation to customer's equipment and products is required.

³Maximum ratings are package dependent and may differ between packages. The forward current is not limited by the die but by the effect of the LED junction temperature on the package. If you need more information on pulsed operation, please contact your next sales office about possible driving conditions. If not otherwise specified the maximum pulse current may not exceed the maximum current in continuous mode.

⁴A critical component is a component used in a life-support device or system whose failure can reasonably be expected to cause the failure of that life-support device or system, or to affect its safety or the effectiveness of that device or system.

⁵Life support devices or systems are intended(a) to be implanted in the human body, or(b) to support and/or maintain and sustain human life. If they fail, it is reasonable to assume that the health and the life of the user may be endangered.